# **Establishing synthesis-composition-properties relationships for enhanced** and reproducible thermoelectric properties of MgAgSb

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# **Motivation**

- Establish a long term and sustainable Moon base in the upcoming years (Artemis program)
- $\succ$  TEG would be a good way to provide, electricity on the Moon base due to the absence of moving parts and their reliability.
- $\geq \alpha$ -MgAgSb working temperature range and mechanical properties make it a good candidate to withstand the conditions expected on the Moon.

# Synthesis method

Ag

Mg

Four-step experimental route for MgAgSb synthesis







#### Aim

- $\succ$  Find the experimental route that gives the highest reproducible efficiency while being upscalable at an industrial scale.
- Quantitative assessment of the impact of secondary phases on the TE properties

### **Results:** effect of the cleaning step

Without cleaning step : nc-8-2

With cleaning step : c-8-9

(b)

(d)



# Discussion

#### Analysis of effective composition vs. **TE properties**



> For an observed maximum variation of  $5 \cdot 10^{19}$  cm<sup>-3</sup> between the samples:

 $MgAg_{0.97-\delta}Sb_{0.995}$  with  $\delta = 0.001$ 

- $\rightarrow$  Homogeneity range ~ 0.1 at% as upper limit
- $\succ$  Almost all samples are outside the homogeneity range
- $\rightarrow$  The observed changes in p are mainly due to secondary phases



> nc-8-2 (no cleaning step):  $Mg_3Sb_2 + (Ag)$  $\succ$  c-8-9 (cleaning step):  $Mg_3Sb_2 + Sb_3$ 



The average figure of merit versus the effective composition determined by EDX. Averaging range :  $T_c = 300 \text{ K}$ ;  $T_h = 550 \text{ K}$ 

- $\succ$  For a given deviation from the "ideal" stoichiometry:
  - $zT_{avg}$  samples Sb-rich stoichiometry >  $zT_{avg}$ samples Sb-poor stoichiometry.
- Deviation between 1 and 2 at% in Mg and Sb from MgAg<sub>0.97</sub>Sb<sub>0.995</sub> corresponds respectively to -50% and -20% in  $zT_{avg}$

#### Single phase region estimation

> Simple defect chemistry model to provide a rough estimate for the phase width: no external dopant was employed  $\rightarrow$  assume p is affected only by the MgAgSb matrix properties  $(V_{Aq} \text{ and } Ag_{Mq})$ 

Charge carrier mobility versus the effective composition determined by EDX

- $\succ$  MgAgSb p-type semiconductor + Mg<sub>3</sub>Sb<sub>2</sub> n-type impurity + (Ag) rich solution  $\rightarrow$  decrease drastically  $\mu$ , thus  $\sigma$  and zT
- $\succ$  p-type MgAgSb + p-type Mg<sub>3</sub>Sb<sub>2</sub> impurity + Sb seems less detrimental for  $\mu$

# Conclusion

#### Modified synthesis route:

- $\checkmark$  Improved the reproducibility of the TE properties between several batches
- ✓ Enhanced the achieved  $zT_{max}$  to 1.34 ±

Temperature (K) Figure of merit for samples before and after cleaning step

> After cleaning step higher  $\rightarrow$ reproducibility of TE properties

 $\succ$  zT within the same range as literature

 $\rightarrow$  Process control improved

 $\succ p$  defined as the hole density minus electron density. With Sb content remaining constant :



0.19 at 561 K

- Exact position of the single phase region not known
- Why do the different secondary phases affect so differently the TE properties

**References:** [1] <u>www.esa.int</u>; [2] Rodriguez-Barber, I., et al., On the influence of AgMg precursor formation on MgAgSb microstructure and thermoelectric properties. Journal of Alloys and Compounds, 2021

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